

Work Order ID 58314

May 3, 2010 11:42:20 AM



Page 1

Item ID: D4030-041

Accept



Setup Start



Revision ID:

Item Name: Long Basket Assembly (350)

Stop



Start Date: 03/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: cmfDate: 10-5-3

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

D4030

B

100



Packaging

Packaging

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

110



HandFinish

Hand Finishing

Assemble as per dwg

0.00

Memo

0.00

EP 10/5/19 Q

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

8 10/5/19

(Q)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Customer:

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInspec.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

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Required Date: 13/05/2010

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Oty: 1.00

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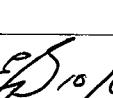
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IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3917-3 		Manufactured				100	Each	1.0000	6		58186	
Washer												
D3953-3 		Manufactured	No		<u>Location</u> ST096 57144		<u>Loc Qty</u> 1 1		<u>Loc Code</u>			
Gas Spring Stud, Lid						100	Each	7.0000	2			
D3953-7 		Manufactured	No		<u>Location</u> ST101 53757 57978		<u>Loc Qty</u> 7 1 6		<u>Loc Code</u>			
Spring Spacer						100	Each	15.0000	2			
D3953-9 		Manufactured	No		<u>Location</u> ST101 53970		<u>Loc Qty</u> 15 15		<u>Loc Code</u>			
Gas Spring Washer						100	Each	30.0000	2			
					<u>Location</u> ST101 53642		<u>Loc Qty</u> 30 30		<u>Loc Code</u>			
												

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN3-14A 		Purchased	No			100	Each	98.0000	4			

Bolt

Location

Location	Loc Qty	Loc Code
ST351	98	

114330	98
--------	----

100	Each	73.0000
-----	------	---------

AN3-16A

Purchased

No

Location

Location	Loc Qty	Loc Code
ST352	73	

111965	3
--------	---

113845	50
--------	----

114523	20
--------	----

Bolt

Purchased

No

100	Each	169.0000
-----	------	----------

4



Location

Location	Loc Qty	Loc Code
ST323	64	

114324	64
--------	----

Location	Loc Qty	Loc Code
ST339	105	

113538	5
--------	---

114330	100
--------	-----

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN4-12		Purchased	No			100	Each	53.0000	3			

Bolt

Location	Loc Qty	Loc Code
ST357	53	
104016	3	
114292	50	

AN310-4

Purchased

No

100 Each 64.0000

3

NUT

Location	Loc Qty	Loc Code
ST139	30	
114341	30	
ST314	14	
113845	14	
ST349	20	
114341	20	

AN310C4

Purchased

No

100 Each 82.0000

2

Nut

Location	Loc Qty	Loc Code
ST349	82	
114306	82	

114306

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item Purchased	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3			No			100	Each	1,762.000	6			



Nut

Location

ST300	1762
113537	20
113644	742
114523	1000

Loc Qty

1762

Loc Code

113644

MS21042L5



Purchased No

100 Each 697.0000



4

Nut

Location

ST300	697
113523	26
113537	3
114108	168
114437	100
114449	400

Loc Qty

697

Loc Code

114108

MS24665-151



Purchased No

100 Each 701.0000



3

Cotter Pin

Location

ST309	701
17566	701

Loc Qty

701

Loc Code

17566

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Required Date: 13/05/2010

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS24665-300						100	Each	92.0000	2			

Cotter Pin

Location Loc Qty Loc Code

ST309	92	
105279	2	
110123	90	

NAS1149F0432P

Purchased

No

100 Each 93.0000

6

Washer

Location Loc Qty Loc Code

ST275	93	
112940	92	
114405	1	

NAS1149F0563P

Purchased

No

100 Each 72.0000

4

Washer

Location Loc Qty Loc Code

ST275	72	
108471	72	

NAS1149F0332P

Purchased

No

100 Each 951.0000

8

WASHER

Location Loc Qty Loc Code

ST275	951	
18057	951	

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per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149C0432R		Purchased	No			100	Each	186.0000	2	—		<i>Ready 130</i>

Washer



Location	Loc Qty	Loc Code
ST297	186	
114292	186	<i>114292</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

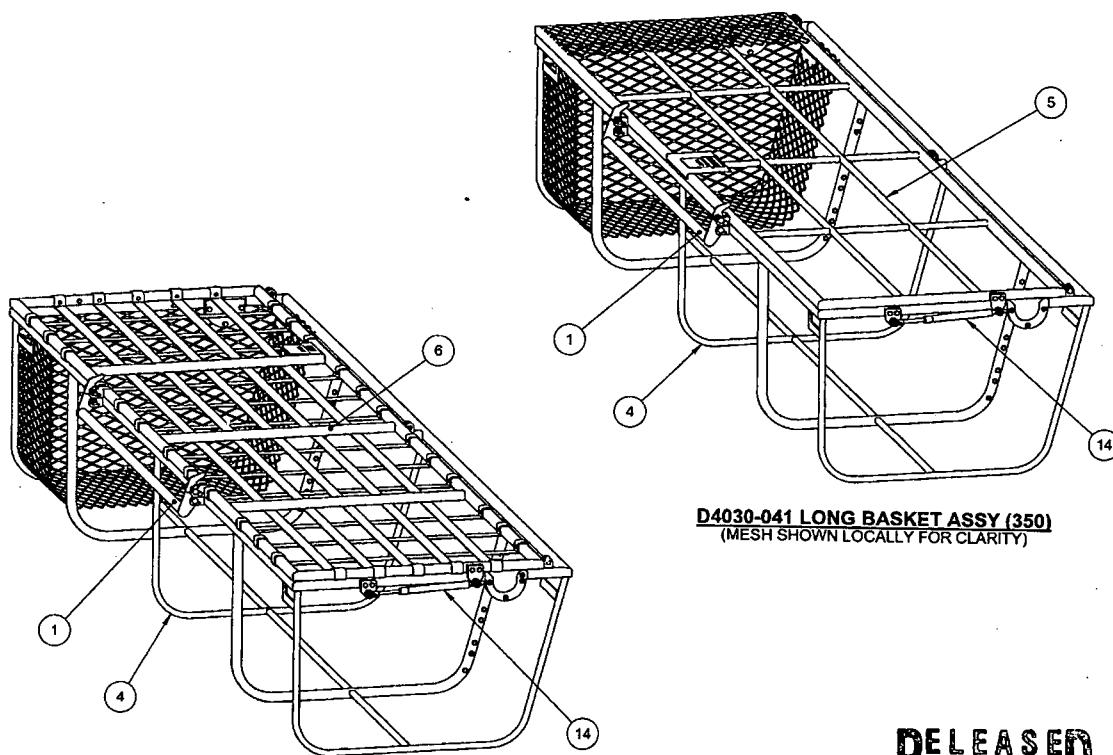
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
X			D4030-041	LONG BASKET ASSY (350)
X			D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	4	4	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6	1	1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17	2	2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20	2	2	ANS-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
29	8		NAS1149F0332P	WASHER
30	2		NAS1149C0432R	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: -041: 72 lbs APPROX
 -043: 57 lbs APPROX

B	ANS-21A BOLT WAS ANS-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION		
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	✓	DRAWING NO.	
MFG. APPR.	✓	D4030	
APPROVED	✓	REV. B	
DE APPR.	✓	SHEET 1 OF 3	
DATE	10.04.06	TITLE	
		SCALE	
		NTS	
LONG BASKET ASSY (350)			

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RELEASED
2010-04-14

58314

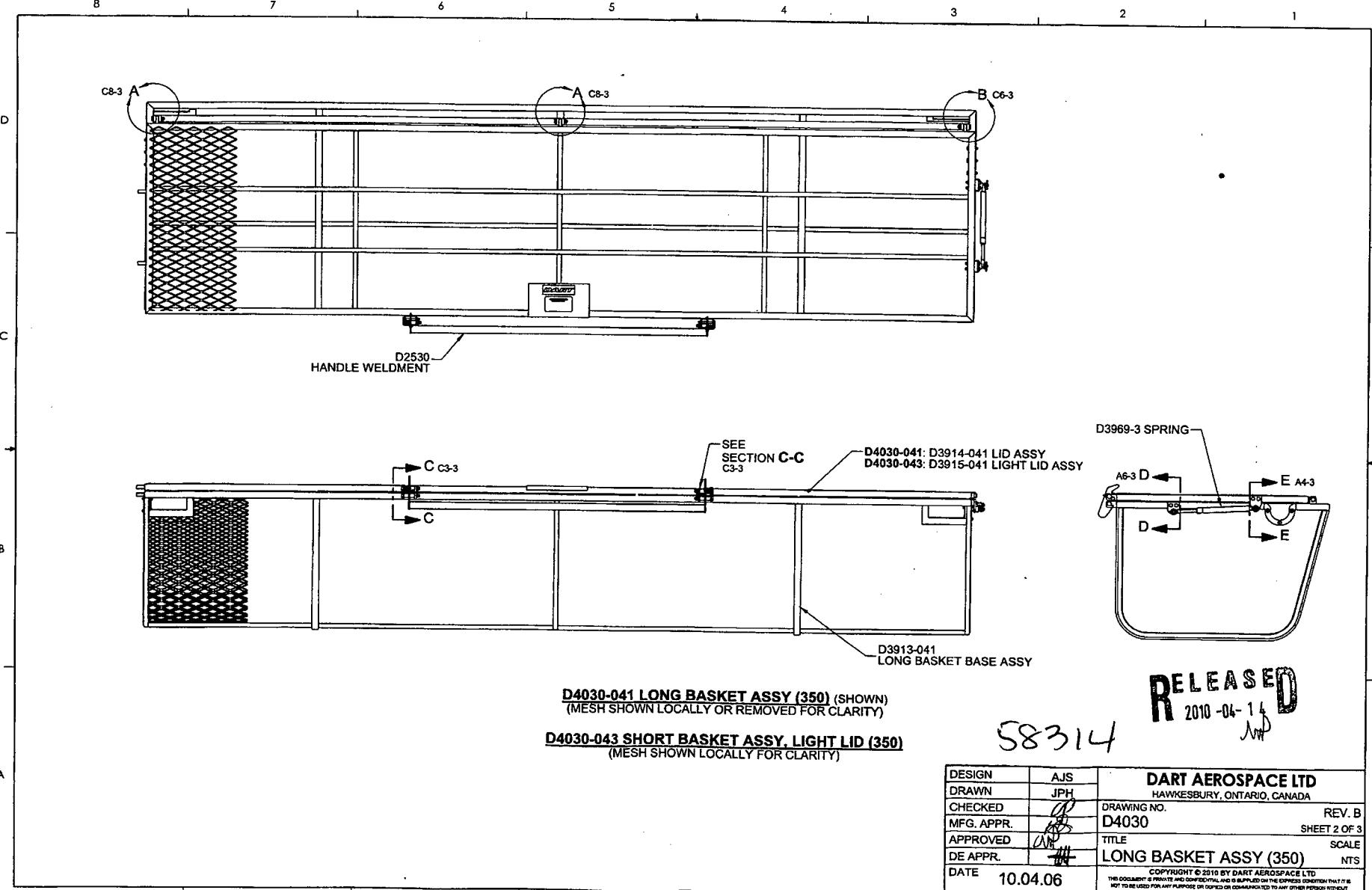
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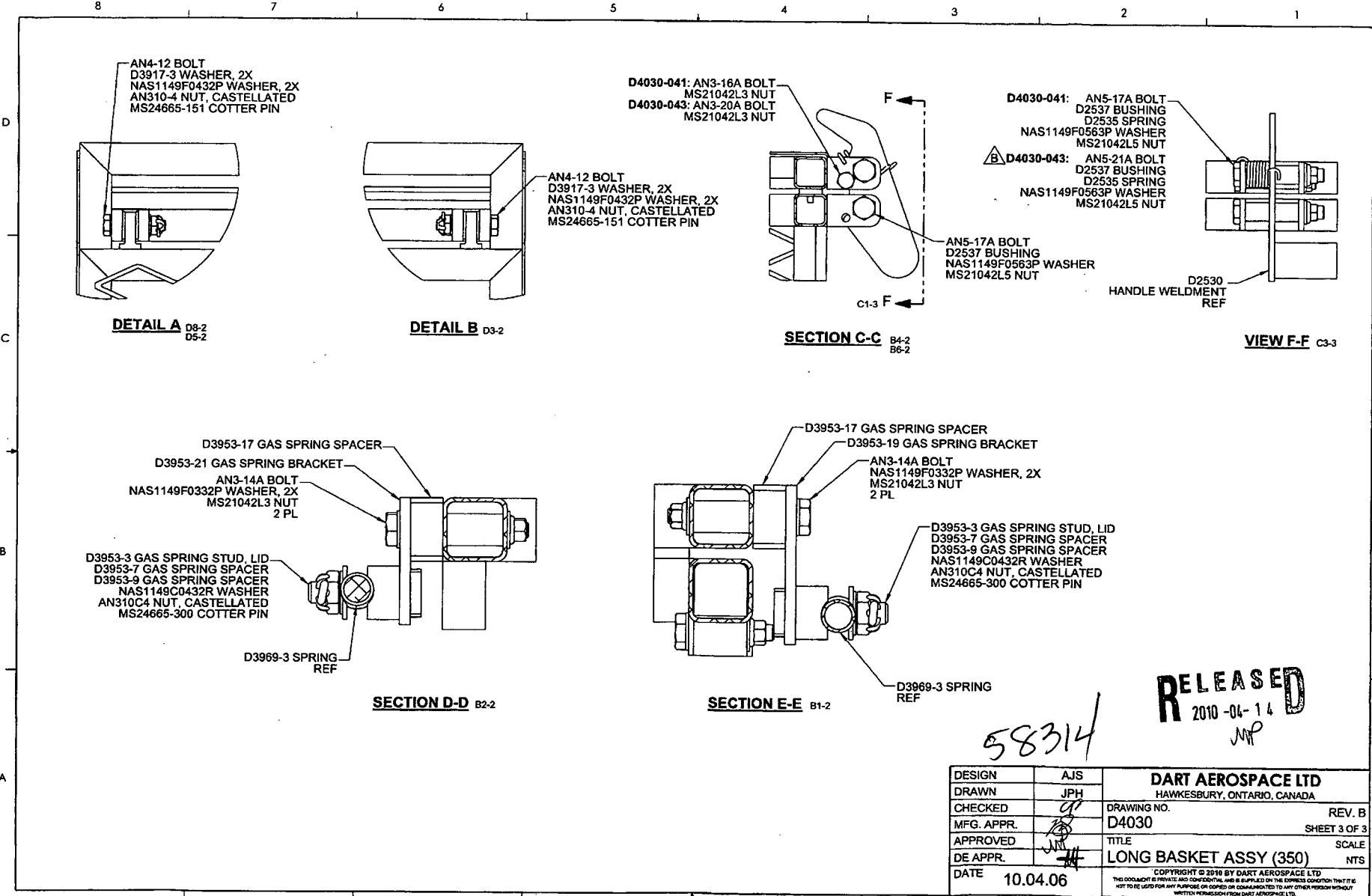


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